

ASSEMBLY INSTRUCTIONS

for the

ALTERNATE SQUEEGEE ASSEMBLY

for the

Kodak X-Omat 5000RA PROCESSOR

Service Code: 3425

Kodak RP X-Omat PROCESSOR, Model M6B

Service Code: 3040

Kodak X-Omat 480RA PROCESSOR

Service Code: 3228

Kodak X-Omat 460RA PROCESSOR

Service Code: 3056



Important

Qualified service personnel must install this equipment.



HEALTH IMAGING

Installation Instructions

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Installation

Purpose

If you experience guideshoe scratches resulting from the SQUEEGEE ASSEMBLY, you will need to order the following parts:

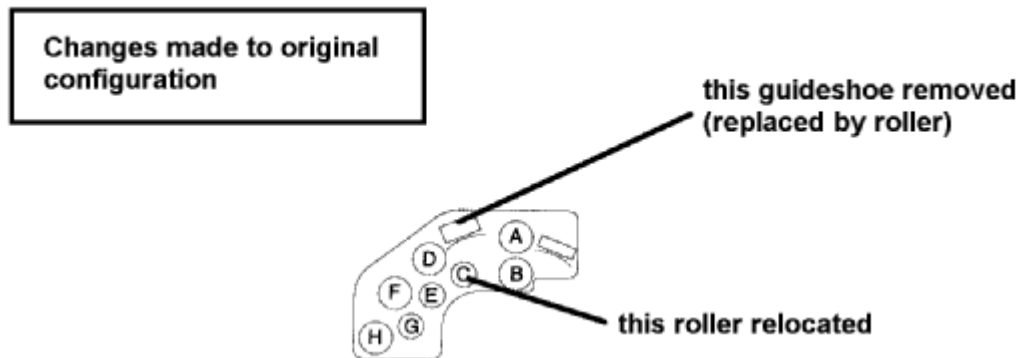
Part Numbers Required	Description	Qty.	Comments
1F8758	SIDEPLATES-SPECIAL	1 set	Includes: (1) 1F8759, INSTRUCTIONS (1) 1F8744, SIDEPLATE, SQUEEGEE-NONDRIVE (1) 1F8444, SIDEPLATE, SQUEEGEE DRIVESIDE
458949	ROLLER	1	
1C4981	SPACER	1	
852682	SCREW	4	

These parts are available from Service Parts Management.

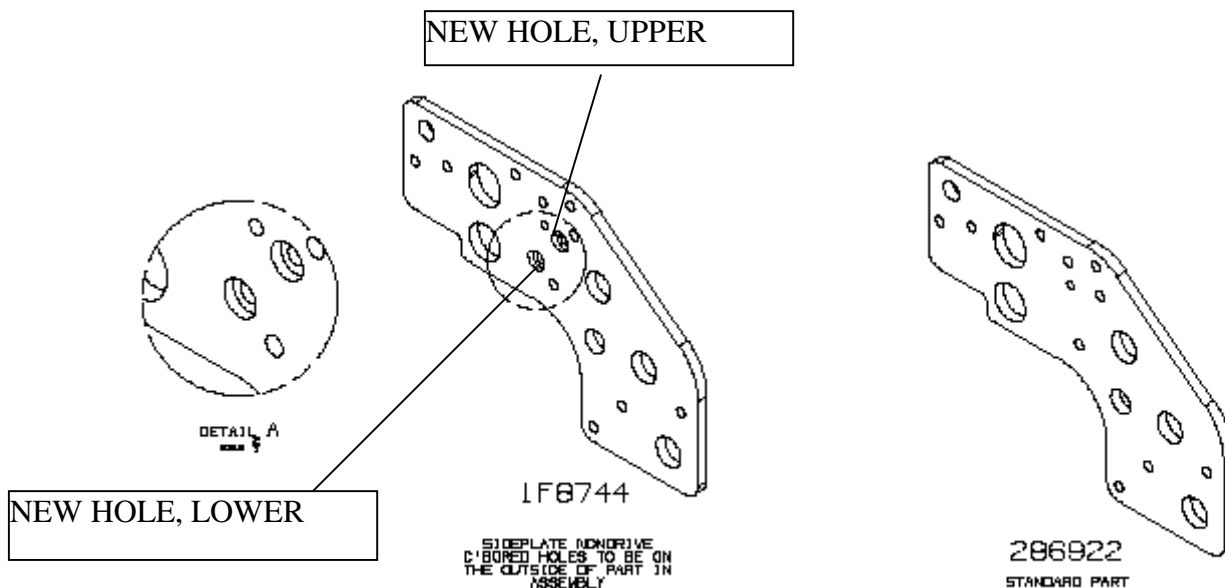
Installation Instructions

Installing the new SQUEEGEE ASSEMBLY Components

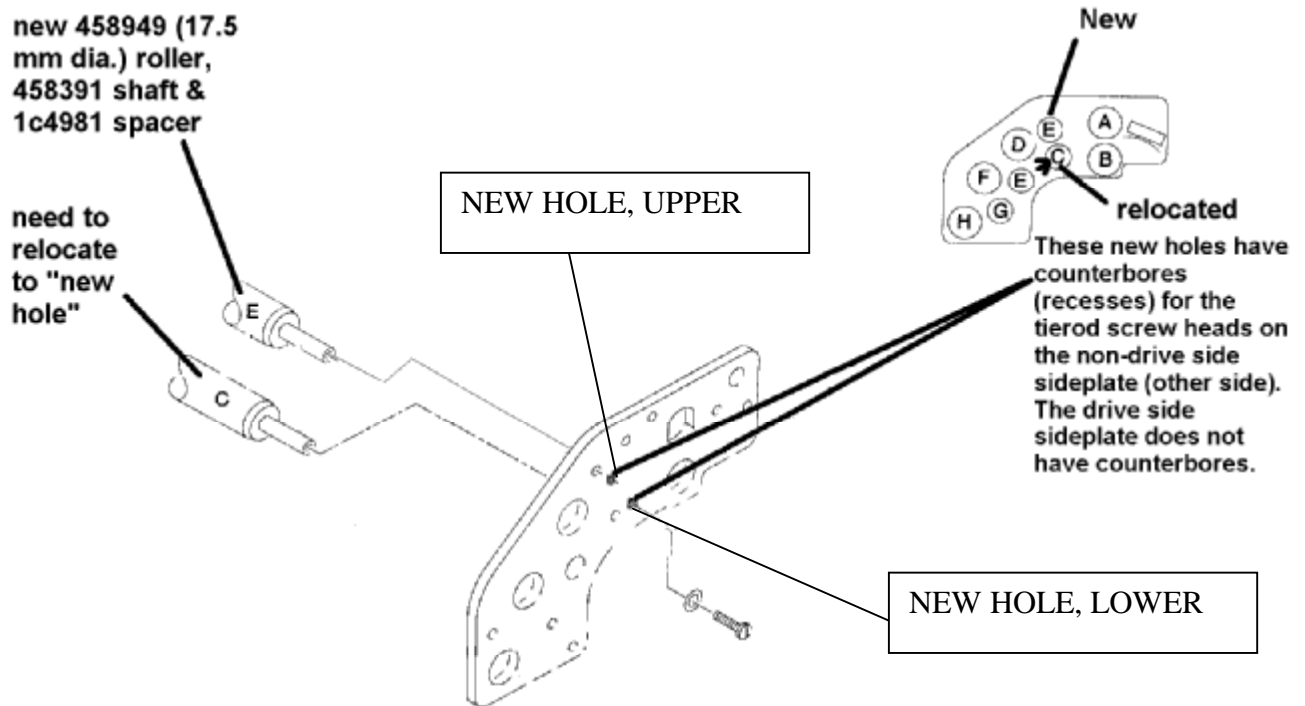
- 1) De-energize and disconnect the main power from the PROCESSOR.
- 2) Remove and discard:
 - a) (2) SIDEPLATE-SQUEEGEE ASSEMBLY, P/N 286922
 - b) SHOE-GUIDE, P/N 458954 (located between the “A” and the “D” Rollers”).
- 3) Remove and retain:
 - a) ROLLER-TAN PHENOLIC (“C”)
 - b) hardware



- 4) Install new SIDEPLATE, SQUEEGEE-NONDRIVE, P/N 1F8744 making sure the counter bores are facing outward, away from the rollers.



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- 5) Install new ROLLER ("E"), P/N 458949, into NEW HOLE, UPPER, using the SPACER included in the kit. SPACER should be installed on the drive-side of the ROLLER SHAFT.
- 6) Install ROLLER - TAN PHENOLIC ("C"), removed in Step # 3, into NEW HOLE, LOWER, using the existing SPACER. SPACER should be installed on the drive-side of the ROLLER SHAFT.
- 7) Install SIDEPLATE, SQUEEGEE-DRIVESIDE, P/N 1F8444. NOTE: there are no counter bores on the drive side.
- 8) Reassemble SQUEEGEE ASSEMBLY and install in processor.
- 9) Reassemble processor and test for correct operation.

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Publication History

Publication Date	Publication No.	ECO No.	Changed Pages	File Name	Notes
25 NOV 03	1F8759	2649-235	-----	5K Squeegee8-15-03.doc	New Publication

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